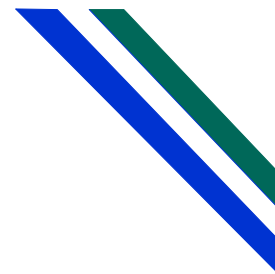


LEYLAND-TRIUMPH SALES COMPANY, INC.

**WESTERN ZONE**



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

DEPT: SERVICE DEPARTMENT

BULLETIN T-65-5

SUBJECT: CRANCKCASE BREATHER SERVICE

DATE: JANUARY 14, 1965

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To avoid clogging of the closed circuit crankcase ventilation system where fitted to all models, it is essential that the gauze within the "V" shaped flame trap assembly fitted to the TR-4, Spitfire and Sports Six is serviced at least every 6,000 miles. In some conditions of use this service should be performed more frequently. In reference to the 1200 the flame trap is fitted in the base of the air cleaner body.

The required service is very simple and entails soaking the assembly in any suitable solvent such as used for carburetor cleaning.

It is essential that any reports of excessive oil leakage from any part of the engine (rear seal included) is first thoroughly checked out on the basis of the breather system becoming inoperative. If necessary, a test with the system disconnected should be made.

In the rare event of the system becoming blocked due to the formation of ice in below zero temperatures under certain conditions, a temporary expedient is, of course, to disconnect the system on the engine side of the "Y" piece. Any such cases should be reported to the Zone or Regional Service Department.