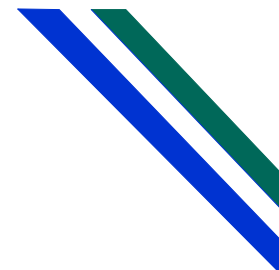


LEYLAND-TRIUMPH SALES COMPANY, INC.

WESTERN ZONE



TO: ALL TRIUMPH DEALERS - WESTERN ZONE

ATTN: SERVICE AND PARTS DEPARTMENT

SUBJECT: OIL IN SPEEDOMETERS

BULLETIN T-64-28

DATE: SEPTEMBER 4, 1964

This bulletin is to remind you of the procedure when a speedometer becomes contaminated with oil through failure of an oil seal in the speedometer drive allowing the oil to be pumped up the cables into the speedometer head.

The speedometer should be removed from the vehicle, labeled and returned for exchange. The inner cable should be removed, surplus oil cleaned off and reassembled. The oil seal, part number 60247 for the TR-4 and part number 108757 for the 1200, Spitfire and Sports Six, should be changed in all cases. A warranty claim will be accepted in the normal way for the labor on the above operation and the instruments exchanged in the normal vendor manner. Under no circumstances will instruments be accepted for warranty exchange if they have been tampered with.

THE ABOVE PROCEDURE MUST BE ADHERED TO, OTHERWISE A WARRANTY CLAIM CANNOT BE ACCEPTED FOR A SPEEDOMETER FAILURE UNDER THIS CATEGORY AND THE MATTER WILL NOT BE OPEN FOR FURTHER DISCUSSION OR CONSIDERATION.